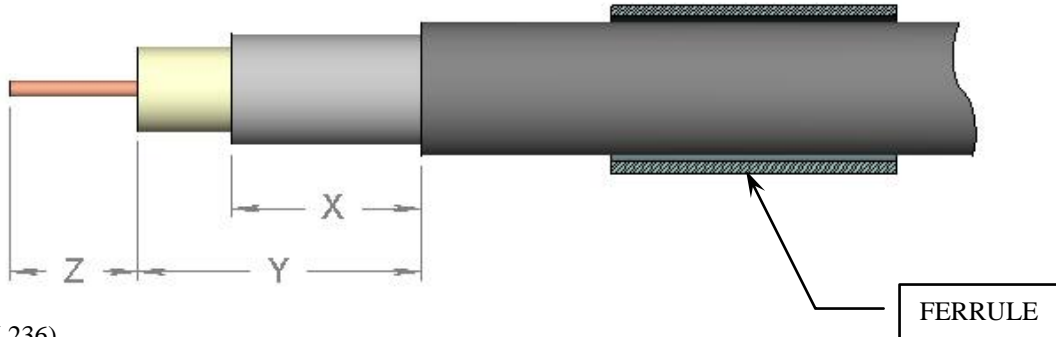


STEP 1/

STRIP CABLE TO DIMENSIONS SHOWN ABOVE.
SLIDE FERRULE (CHOOSE THE FERRULE PER THE USED CABLE) OVER THE CABLE.

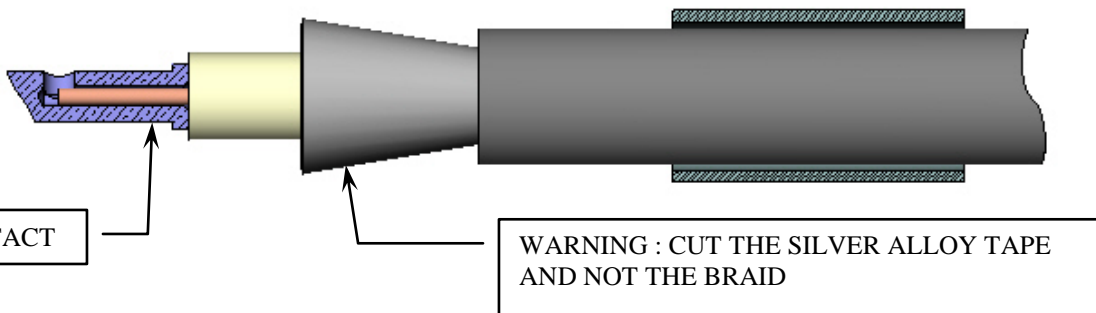


X= 6,00 (.236)
Y= 8,00 (.315)
Z= 4,70 (.185)

STEP 2/

SLIDE CENTER CONTACT BARREL OVER CABLE CONDUCTOR.
CONTACT SHOULDER BUTTING AGAINST CABLE DIELECTRIC.
CRIMP CENTER CONTACT USING :

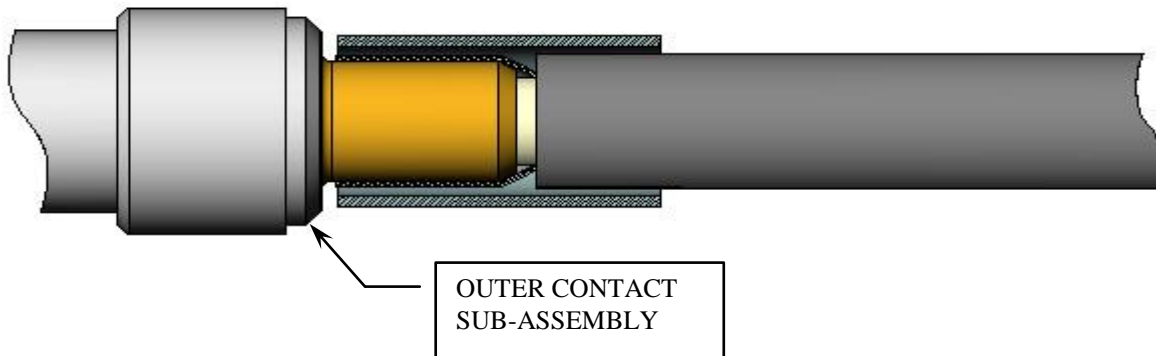
CABLE	CRIMPING TOOL / SELECTOR	POSITIONER / TURRET
RG58/KX15/RG400/ RG223/ ASNE0293XF	M22520/2-01 / SELECTOR 6 RADIALL (282281)	K345 RADIALL (282550)
RG141/RG142	M22520/2-01 / SELECTOR 8 RADIALL (282281)	K345 RADIALL (282550)
RG180/RG195	M22520/2-01 / SELECTOR 6 RADIALL (282281)	K345 RADIALL (282550)



STEP 3/

FLARE BRAID, INSERT CENTER CONTACT INTO THE OUTER CONTACT BODY.
PLACE BRAID OVER KNURLED PART OF OUTER CONTACT SUB-ASSEMBLY.

CREATION NAME : MOUTAULT DATE : Feb. 16, 2012 APPR. : DUPUIS	Sep. 17, 2020	Added RG180 and RG195 cables	LOPEZ C.	RAMOS D.
	Jan. 09, 2017	Step 1, dimension Z updated : 4,00 → 4,70	BRANJONNEAU V.	LEGENDRE T.
	Aug. 16, 2016	Added RG142, RG400, RG223 and ASNE0293XF cables	BRANJONNEAU V.	LEGENDRE T.
	ISSUE	REVISIONS	NAME	APPROVED



STEP 4/

SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT SUB-ASSEMBLY.

CRIMP FERRULE USING :

CABLE	CRIMPING TOOL	DIE	OR
RG58, KX15 and RG141	M22520/5-01 RADIALL (282293)	M22520/5-05 HEX : A 5,40 (.212)/ FLATS RADIALL (282246)	M22520/5-45 HEX : A 5,54 (.218)/ FLATS RADIALL (282236)
RG142, RG400, RG223 and ASNE0293XF	M22520/5-01 RADIALL (282293)	M22520/5-05 HEX : A 5,40 (.212)/ FLATS RADIALL (282246)	/
RG180 and RG195	M22520/5-01 RADIALL (282293)	M22520/5-05 HEX : B 4,50 (.177)/ FLATS RADIALL (282246)	/